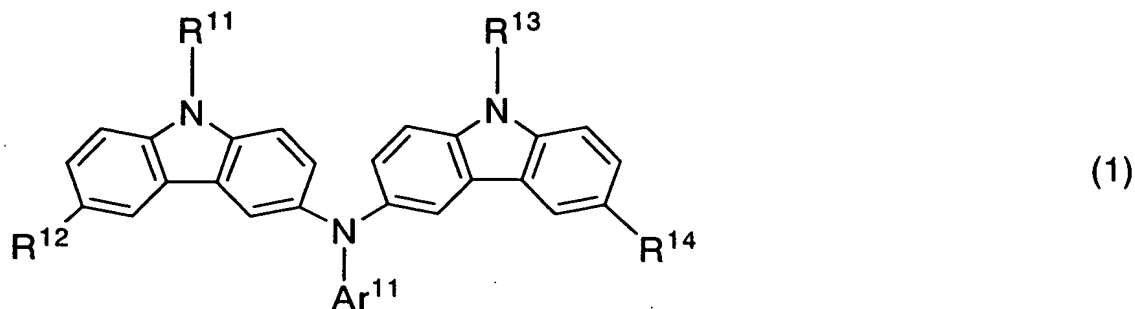


CLAIMS

1. A carbazole derivative represented by a general formula (1):



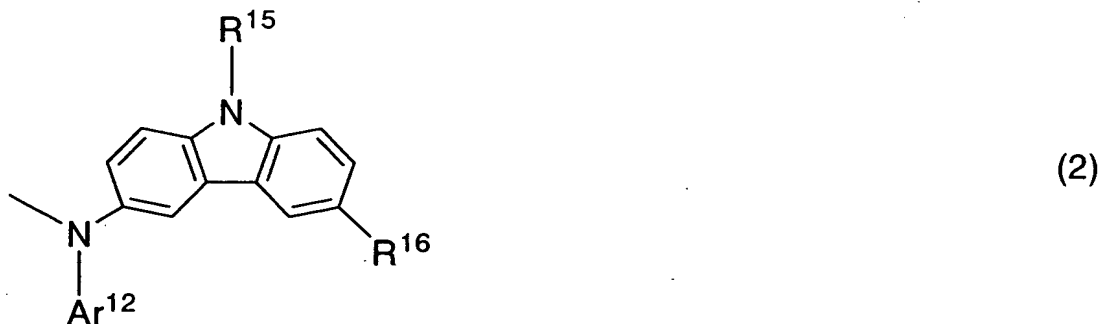
wherein at least one of R^{11} and R^{13} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, an arylalkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein Ar^{11} represents an aryl group having 6 to 25 carbon atoms or a heteroaryl group having 5 to 9 carbon atoms,

wherein R^{12} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, or an aryl group having 6 to 12 carbon atoms,

wherein R^{14} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 12 carbon atoms, or a substituent shown by the general

formula (2),



wherein R^{15} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, an aryl alkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein Ar^{12} represents an aryl group having 6 to 25 carbon atoms, or a

heteroaryl group having 5 to 9 carbon atoms, and

wherein R^{16} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, or an aryl group having 6 to 12 carbon atoms.

5 2. The carbazole derivative according to Claim 1, wherein at least one of R^{11} and R^{13} is an aryl group having 6 to 25 carbon atoms, or a heteroaryl group having 5 to 9 carbon atoms.

10 3. The carbazole derivative according to Claim 1, wherein R^{11} and R^{13} are the same.

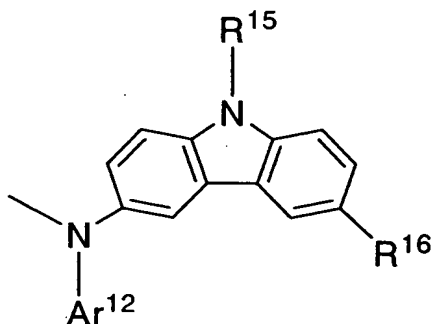
4. The carbazole derivative according to Claim 1, wherein at least one of R^{11} and R^{13} is phenyl.

15 5. The carbazole derivative according to any one of Claims 1 to 3, wherein R^{12} represents hydrogen, *tert*-butyl, phenyl, or biphenyl.

6. The carbazole derivative according to any one of Claims 1 to 4, wherein R^{14} represents hydrogen, *tert*-butyl, phenyl, or biphenyl.

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7. The carbazole derivative according to any one of Claims 1 to 5, wherein R^{14} is a substituent represented by a general formula (2)



(2)

8. The carbazole derivative according to Claim 6, wherein R^{15} represents an aryl group having 6 to 25 carbon atoms, or a hetero aryl group having 5 to 9 carbon atoms.

9. The carbazole derivative according to Claim 6 or 7, wherein R^{16} represents hydrogen, *tert*-butyl, phenyl, or biphenyl.

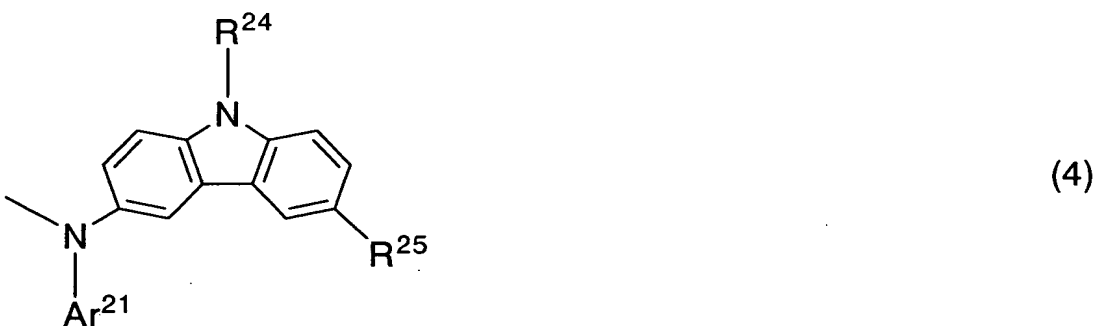
10. A carbazole derivative represented by a general formula (3):



wherein R^{21} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, an arylalkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein R^{22} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, or an aryl group having 6 to 12 carbon atoms,

wherein R^{23} represents a substituent shown by the general formula (4),



wherein R^{24} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, an aryl alkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein Ar^{21} represents an aryl group having 6 to 25 carbon atoms, or a heteroaryl group having 5 to 9 carbon atoms, and

wherein R^{25} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, or an aryl group having 6 to 12 carbon atoms.

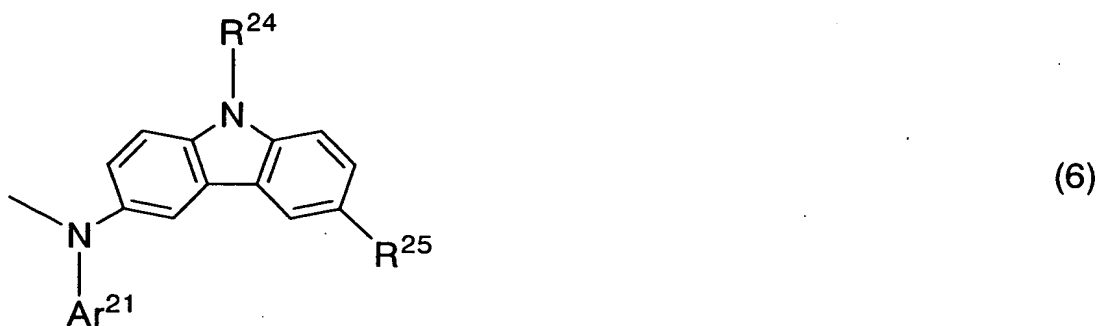
11. The carbazole derivative according to Claim 9, wherein R^{22} represents hydrogen, *tert*-butyl, phenyl, or biphenyl.

12. A carbazole derivative represented by a general formula (5):



wherein R^{21} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, and an arylalkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein R^{22} and R^{23} represent a substituent represented by the general formula (6),



wherein R^{24} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, an aryl group having 6 to 25 carbon atoms, a heteroaryl group having 5 to 9 carbon atoms, an arylalkyl group, or an acyl group having 1 to 7 carbon atoms,

wherein Ar^{21} represents an aryl group having 6 to 25 carbon atoms, or a heteroaryl group having 5 to 9 carbon atoms, and

wherein R^{25} represents hydrogen, an alkyl group having 1 to 6 carbon atoms, or a heteroaryl group having 6 to 12 carbon atoms.

13. The carbazole derivative according to Claim 11, wherein R^{25} represents hydrogen, *tert*-butyl, phenyl, or biphenyl.

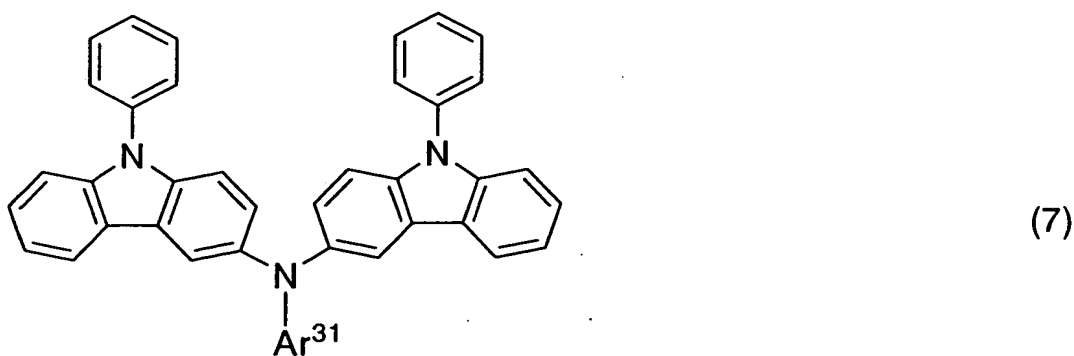
14. The carbazole derivative according to any one of Claims 9 to 12, wherein R^{24} represents an aryl group having 6 to 25 carbon atoms, or a hetero aryl group having 5 to 9 carbon atoms.

15. The carbazole derivative according to any one of Claims 9 to 12, wherein R^{24} is phenyl.

16. The carbazole derivative according to any one of claims 9 to 14, wherein R^{21} represents an aryl group having 6 to 25 carbon atoms, or a hetero aryl group having 5 to 9 carbon atoms.

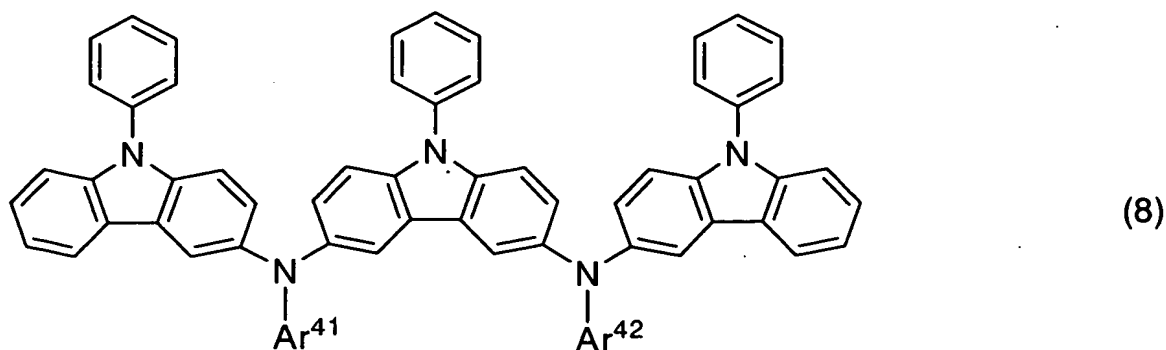
17. The carbazole derivative according to any one of claims 9 to 14, wherein R^{21} is phenyl.

18. A carbazole derivative represented by a general formula (7):



wherein Ar^{31} represents phenyl or naphthyl.

19. A carbazole derivative represented by a general formula (8)



wherein Ar⁴¹ and Ar⁴² each are the same or different and represents one of phenyl and naphthyl.

- 5 20. A light-emitting element comprising:
 an anode;
 a cathode; and
 a layer including a luminescent substance between the anode and the cathode,
 wherein the layer including a luminescent substance comprises the carbazole
 10 derivative according to any one of Claims 1 to 18.

21. The light-emitting element according to Claim 19, wherein the carbazole derivative is included in a layer which is in contact with the anode.

- 15 22. The light-emitting element according to Claim 19, wherein the carbazole derivative is included between the anode and a layer having a light-emitting layer which is included in the layer including a luminescent substance.

- 20 23. The light-emitting element according to Claim 19, wherein the carbazole derivative is included in a light-emitting layer which is included in the layer including a luminescent substance.

24. A light-emitting device having the light-emitting element according to any one of Claims 19 to 22.